

## 3-way Ball Valve S4

hand operated



Symbolfoto

### **General:**

- Body material PVC-U / PP / PVDF
- Sealing material EPDM / FPM
- Ball seating joint PTFE
- Ball T- or L-bore
- Dimensions
  - DN10 (DN15 / d16 / d3/8")
  - DN15 d20 d1/2"
  - DN20 (DN25 / d25 / d3/4")
  - DN25 d32 d1"
  - DN32 (DN40 / d40 / d1 1/4")
  - DN40 d50 d1 1/2"
  - DN50 d63 d2"

### **Connections:**

- Solvent cement socket DIN / ASTM / JIS  
PVC
- Solvent cement spigot DIN  
PVC
- Threaded socket BSP / NPT  
PVC / PP
- Fusion sockets DIN  
PP / PVDF
- Fusion spigots DIN  
PP / PVDF / PE
- Flange DIN  
PVC

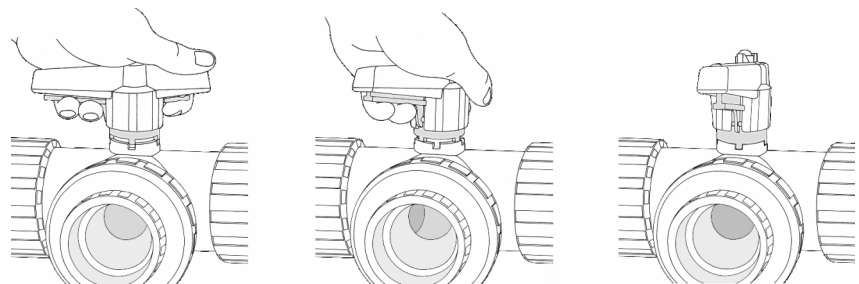
### **Operation pressure:**

- PVC / PVDF PN16
- PP PN10

### **Technical specification:**

- safety handle system
- radial installation or removal
- all side blocked ball
- mechanically turned ball
- full sectional area of flow (nominal bore)
- floating ball

### **SAFETY HANDLE SYSTEM**

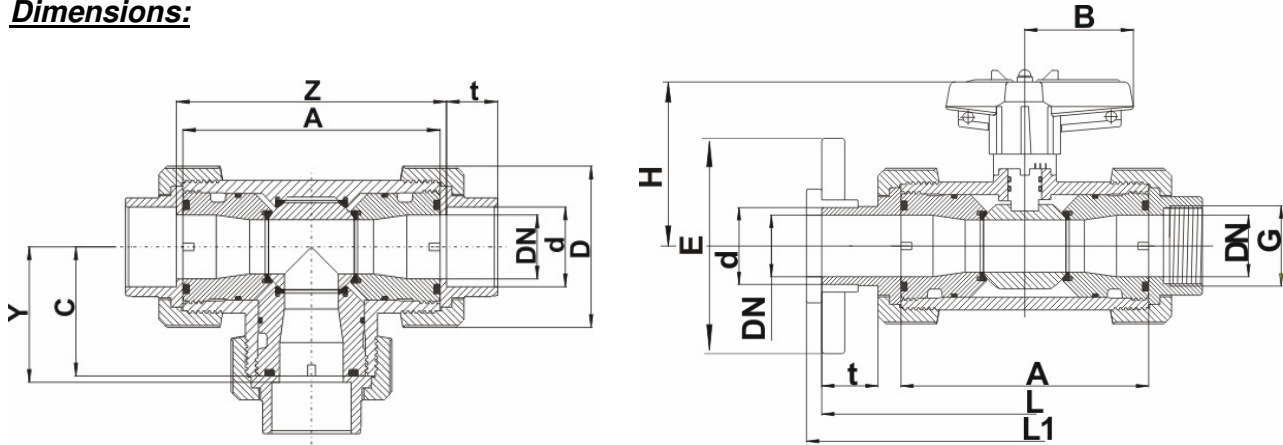


This print contains no warranty promise, but it should give you some first information. The product range is extended continuously, therefore the versions and types correspond to the actual status of printing.  
Subject to technical modifications!

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### Dimensions:



### PVC-U

#### Possible connections

PVC solvent cement socket / solvent cement spigot / threaded socket / loose flange  
PE fusion spigots

DN	10	15	20	25	32	40	50
d	16	20	25	32	40	50	63
<b>G<sub>GM</sub><sup>1</sup></b>	3/8"	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"
<b>A</b>	100	100	120	120	162	162	181
<b>B</b>	40	40	51,5	51,5	73	73	85
<b>C</b>	50	50	60	60	81	81	90,5
<b>D</b>	53	53	70	70	101	101	124,5
<b>H</b>	72	72	81,5	81,5	107,5	107,5	116,5
<b>t<sub>KM<sup>2</sup>/KS<sup>3</sup></sub></b>	16,5	16,5	20	22,5	27,5	31,5	38,5
<b>t<sub>SS PE<sup>4</sup></sub></b>	13	14,5	-	18,5	-	29	31
<b>E<sub>LF<sup>5</sup></sub></b>	90	95	-	115	-	150	165
<b>L<sub>KM<sup>2</sup>/GM<sup>1</sup></sub></b>	138	138	166	172	224	234	269
<b>L<sub>KS<sup>3</sup></sub></b>	153	163	-	200	-	261	295
<b>L<sub>PE SS<sup>4</sup></sub></b>	150	160	-	198	-	246	269
<b>L1<sub>LF<sup>5</sup></sub></b>	159	169	-	206	-	267	301
<b>Y</b>	53	53	63	63	84,5	85,5	96
<b>Z</b>	106	106	126	126	169	171	192
<b>PN</b>	16	16	16	16	16	16	16
<b>PN<sub>LF<sup>5</sup> PE<sup>4</sup></sub></b>	10	10	10	10	10	10	10

Dimensions in mm

<sup>1</sup> GM = threaded socket

<sup>2</sup> KM = solvent cement socket

<sup>3</sup> KS = solvent cement spigot

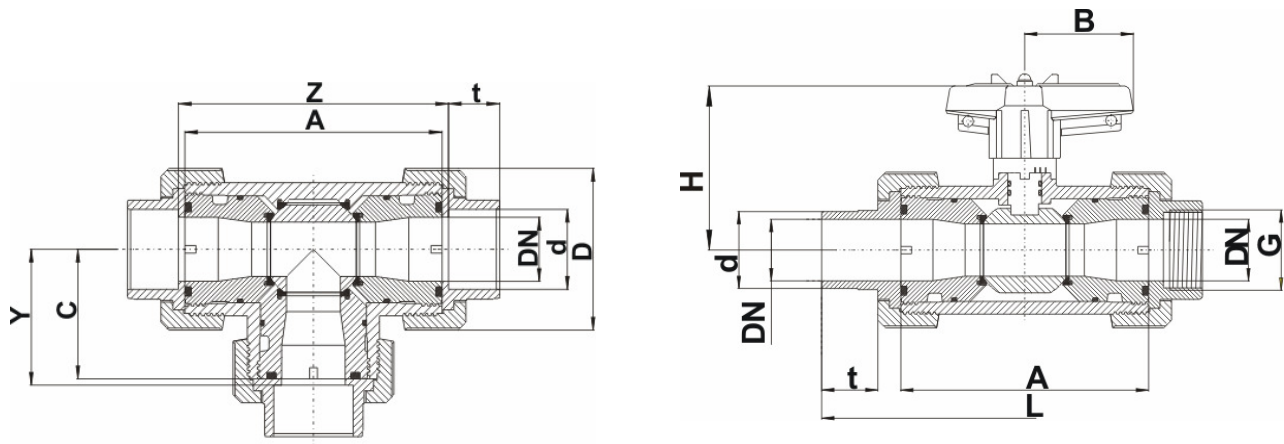
<sup>4</sup> SS PE = fusion spigot PE

<sup>5</sup> LF = loose flange

- = currently not available

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### PP

#### Possible connections

PP fusion socket / fusion spigot / threaded socket

DN	10	15	20	25	32	40	50
d	16	20	25	32	40	50	63
$G_{GM}^1$	3/8"	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"
A	98	98	118	118	159	159	177
B	40	40	51,5	51,5	73	73	85
C	49	49	59	59	79,5	79,5	88,5
D	53	53	71	71	100	100	120,5
H	72	72	81,5	81,5	107,5	107,5	116,5
$t_{min}^{SM^2/SS^3}$	13	14,5	16,5	18	20,5	23,5	27,5
$L_{SM}^2$	136	136	163	168	220	229	263
$L_{SS}^3$	150	160	190	196	247	256	289
$L_{GM}^1$	136	136	-	168	-	229	263
Y	55	53,5	65,5	66	89,5	91	104
Z	110	107	131	132	179	182	208
PN	10	10	10	10	10	10	10

Dimensions in mm

<sup>1</sup> GM = threaded socket

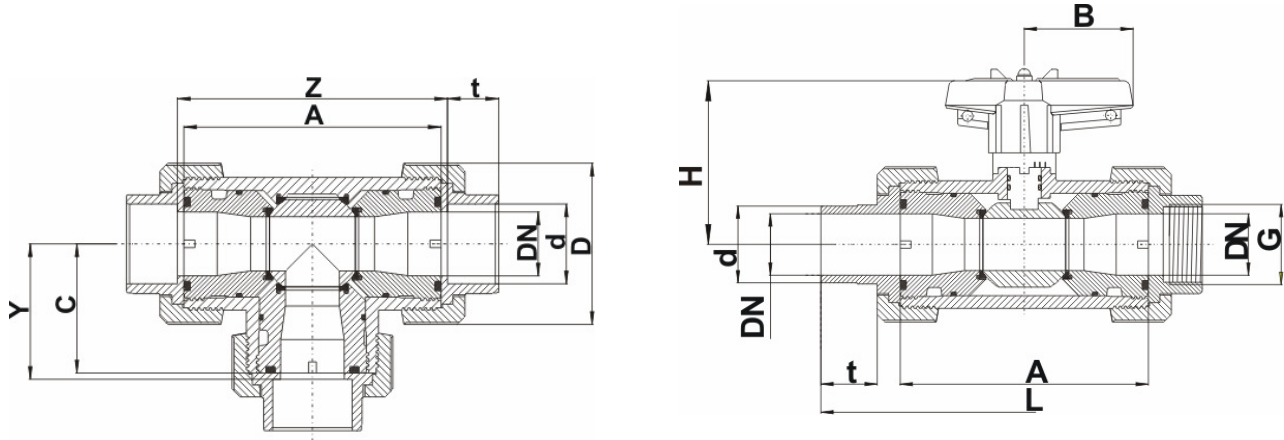
<sup>2</sup> SM = fusion socket

<sup>3</sup> SS = fusion spigot

- = currently not available

## 3-way Ball Valve S4

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### PVDF

#### Possible connections

PVDF fusion socket / fusion spigot / threaded socket

DN	10	15	20	25	32	40	50
d	16	20	25	32	40	50	63
G <sub>GM</sub> <sup>1</sup>	3/8"	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"
A	98	98	117	117	158	158	176
B	40	40	51,5	51,5	73	73	85
C	49	49	59	59	79	79	88
D	52,5	52,5	70	70	98,5	98,5	118
H	72	72	81,5	81,5	107,5	107,5	116,5
t <sub>min</sub> SM <sup>2</sup> /SS <sup>3</sup>	13	14,5	16,5	18	20,5	23,5	27,5
L <sub>SM</sub> <sup>2</sup>	136	136	162	167	219	228	262
L <sub>SS</sub> <sup>3</sup>	26	31,5	36	39,5	44	48,5	55,5
L <sub>GM</sub> <sup>1</sup>	136	136	-	168	-	228	262
Y	55	53,5	65,5	66	89	90,5	103,5
Z	110	107	130	131	178	181	207
PN	16	16	16	16	16	16	16

Dimensions in mm

<sup>1</sup> GM = threaded socket

<sup>2</sup> SM = fusion socket

<sup>3</sup> SS = fusion spigot

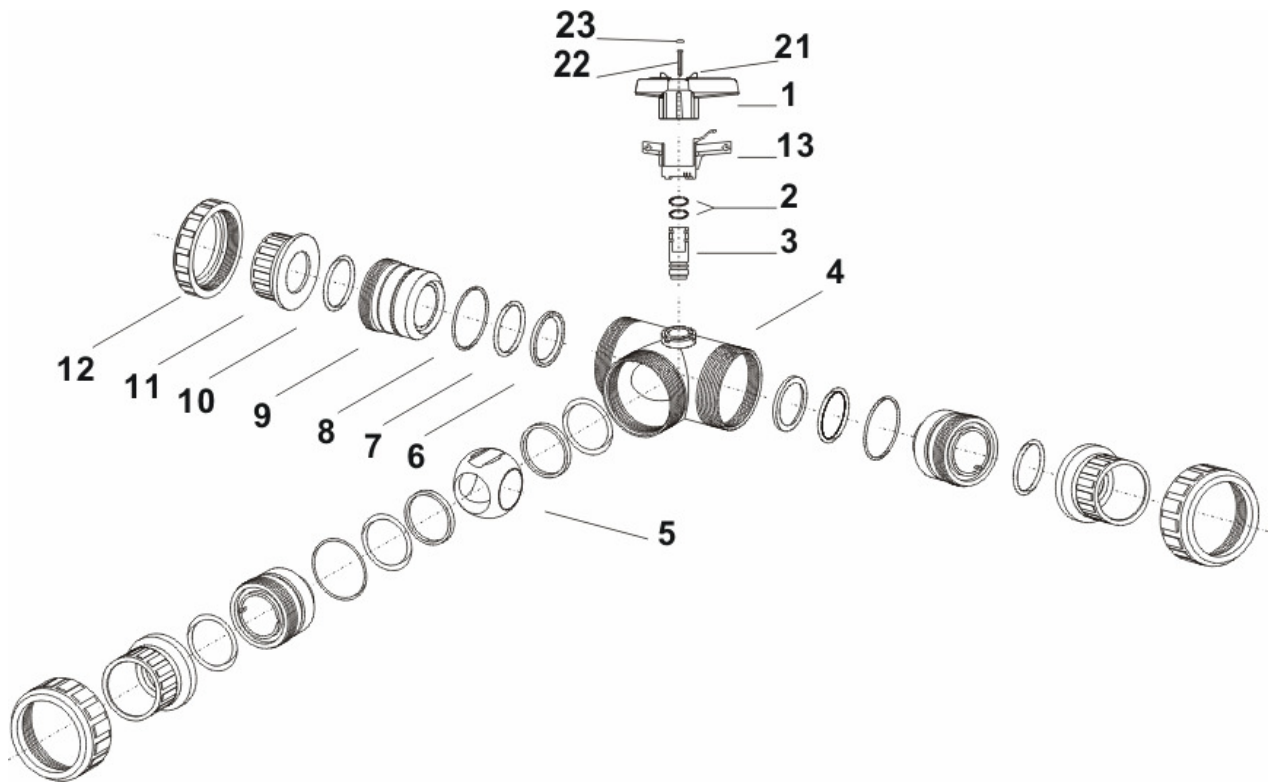
- = currently not available

## 3-way Ball Valve S4

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### **Exploded drawing:**

- |                                  |  |
|----------------------------------|--|
| 01. Handle                       | 12. Union nut                            |
| 02. O-Ring                       | 13. Locking sleeve                       |
| 03. Shaft                        | 21. Spigot for opening the thrust collar |
| 04. Body                         | 22. Screw                                |
| 05. Ball „L“ or „T“              | 23. Cover for screw                      |
| 06. Ball seating joint           |  |
| 07. O-Ring                       |  |
| 08. O-Ring                       |  |
| 09. Thrust collar                |  |
| 10. O-Ring                       |  |
| 11. Connections                  |  |
| solvent cement socket / spigot   |  |
| fusion socket / spigot           |  |
| threaded socket                  |  |
| flange adaptor with loose flange |  |

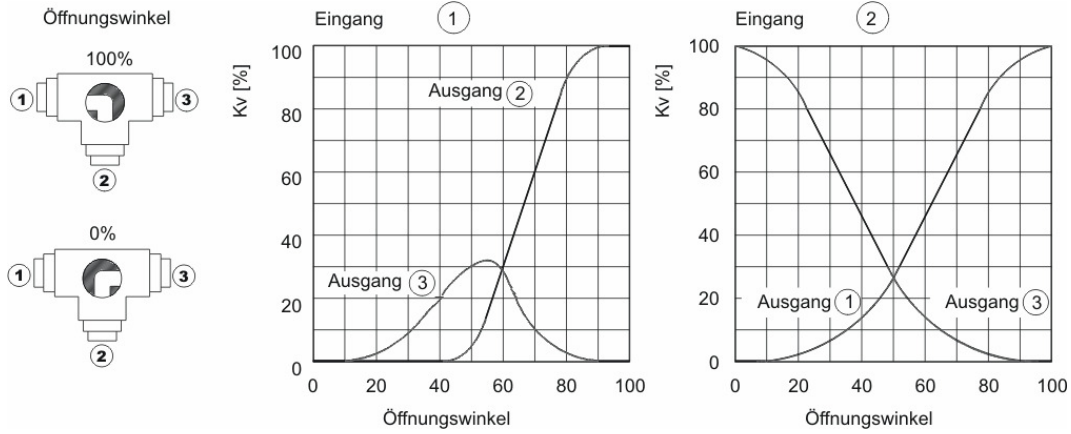


# 3-way Ball Valve S4

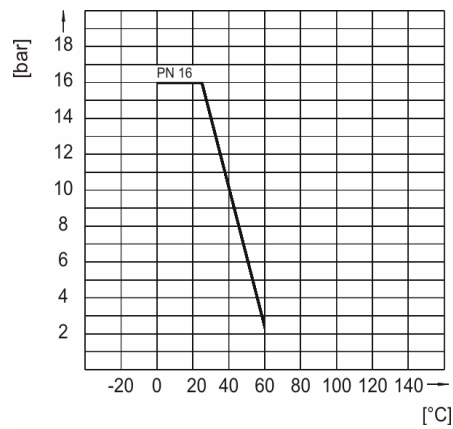
hand operated

**Diagrams:**

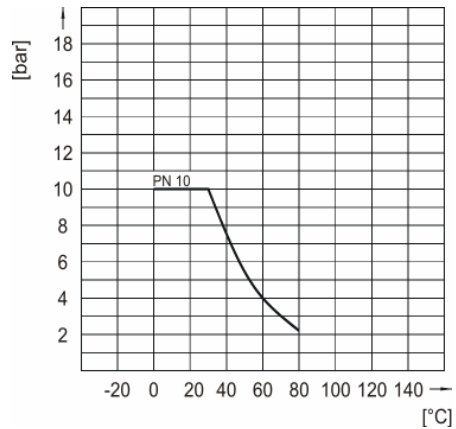
**Flow-characteristic**



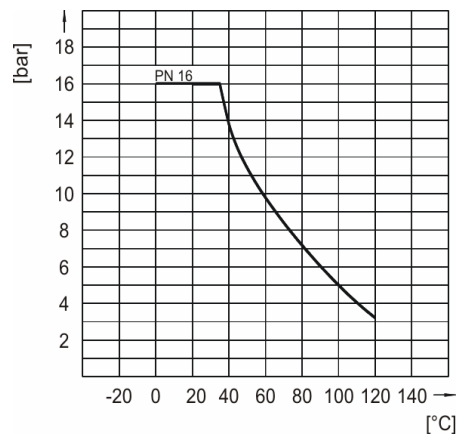
**Pressure-Temperature-Diagram – PVC-U**



**Pressure-Temperature-Diagram – PP**



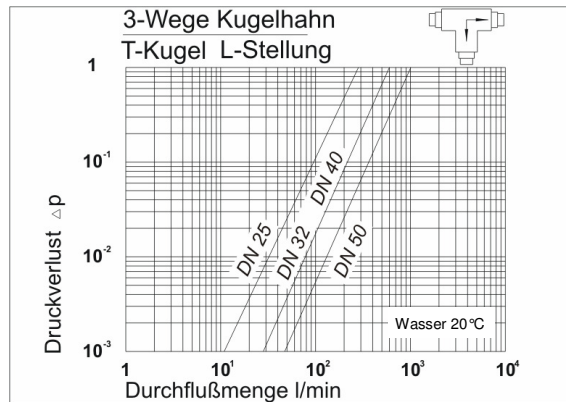
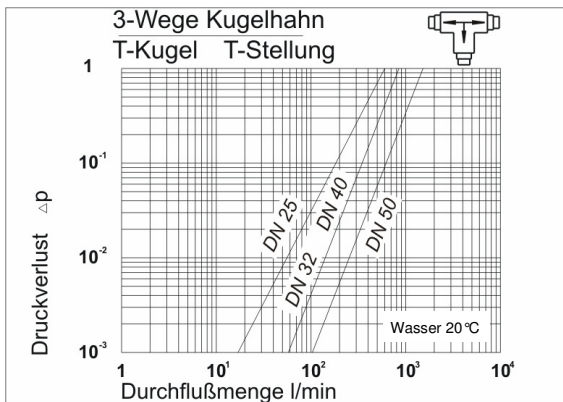
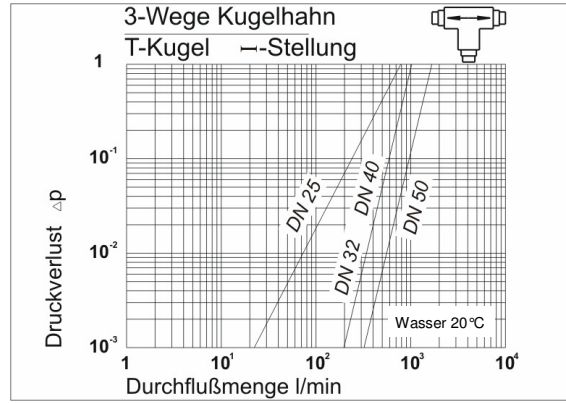
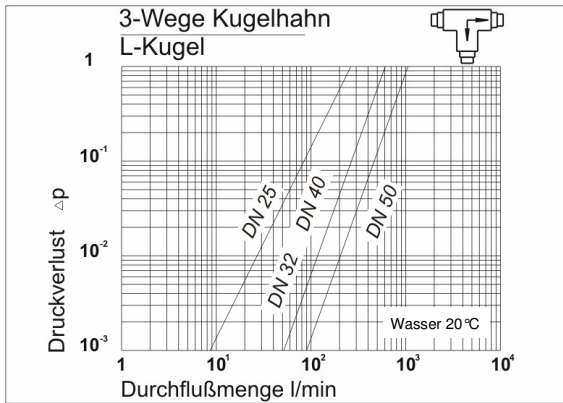
**Pressure-Temperature-Diagram – PVDF**



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## Pressure-Loss-Diagram



## Torque

